

Series **N400**

• Oxy/Fuel Welding • Spring Rewind

To handle twin 1/4" or 3/8" I.D. welding hose.

- Heavy-duty spring motor.
- Non-sparking ratchet assembly.
- Declutching arbor to prevent damage from reverse winding.
- Standard inlets: 90° ball bearing swivel joints, 1/2" female NPT threads. Oxy/acet brass inlet adapters are available.
- Standard outlets: male 9/16"-18 threads, right-hand for oxygen, left-hand for gas.
- Pressures to 300 psi (21 bar).
- Temperatures from -40°F to +200°F (-40°C to +93°C).
- Type of gas used must be specified.
- 4-way roller assembly. Roller position must be specified.
- Hose stop is required.



Optional hose and hose stop in the optional "TR" position shown

PARTS DRAWING – ISO 186

Model Number	Hose Capacity of Reel feet m			Approx. Weight lb. kg		Standard Roller Assy.	Reel Dimensions*** in. mm							
	I.D. in. mm	1/4 6	3/8 9	NET	SHIP		A	B	C	E	F	G	H	X
	O.D. in. mm	.53 13	.66 17											
N416-17-18-8L	2/50	–		64	71*	N204	10	4	8	19.5	15.12	17.5	9.13	8
	2/15	–		29	32		254	102	203	495	368	445	232	203
N416-19-20-8L	–	2/50		68	75*	N204	10	4	8	20.75	15.12	20	10.62	8
	–	2/15		31	34		254	102	203	527	368	508	270	203
N416-19-20-10.5C	2/25	2/25		70	77*	N204	10	4	10.5	20.75	15.12	20	10.62	8
	2/8	2/8		32	35		254	102	267	527	368	508	270	203
N416-19-20-8J	2/50	2/50		74	83*	N204	10	4	8	20.75	15.12	20	10.62	8
	2/15	2/15		34	38		254	102	203	527	368	508	270	203
N417-23-24-10.5G	2/75	2/75		94	115*	N205	11	5	10.5	23.75	16.12	24	12.62	9
	2/23	2/23		43	52		279	127	267	603	394	610	320	229
N417-25-26-10.5G	2/100	2/100		97	132	N205	11	5	10.5	25.75	16.12	26	13.62	9
	2/30	2/30		43	52		279	127	267	641	394	660	346	229

Notes:

A hose stop is necessary to keep spring from unwinding.

- Specifications subject to change.
- Reel models and capacities shown are for standard drag applications; for vertical lift applications, consult factory.
- Other sizes, from standard components, available on request.
- Finish:** Refer to Ordering & Accessory catalog page 19.

5. Be sure to check dimensions and weights prior to ordering.

NOTICE: A flexible connector must be used between the inlet pipe and the inlet swivel joint.

* When shipped as a parcel package (via FedEx or UPS Ground), joints loose. Net weight plus carton weight.

*** X, Y indicate mounting holes. See page 10.

Available Roller Positions

SR (STD)



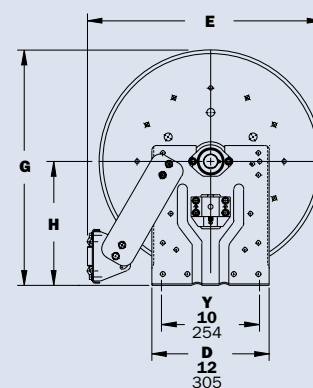
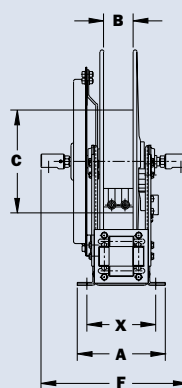
VR (OPT)



TR (OPT)



TR (Wallmount)



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